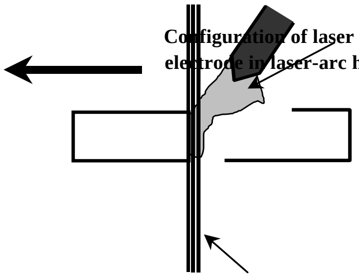
Development of Laser-arc Hybrid Welding

Moriaki Ono*, Yukio Shinbo**, Akihide Yoshitake*** and Masanori Ohmura****

1. Introduction



Configuration of laser beam and arc-welding electrode in laser-arc hybrid welding

3. Experiment

3.1 Experimental method

2. Configuration of laser-arc hybrid welding

Fig.1

Table 1

Table 1 Welding conditions of laser-arc hybrid welding

3.2 Analysis of hybrid welding phenomena

3.3 Evaluation of welded joint performance

4. Experimental results

4.1 Welding phenomena

Fig.2

Photo 1

Photo 1 Cross sections of hybrid, laser and arc weld beads

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