## KAWASAKI STEEL GIHO Vol.10 (1978) No.2.3

No.

Closed System of Dust Treatment for Clean Iron and Steel Works Construction and Operation of Chiba No.2 In-Plant Dust Reducing Plant

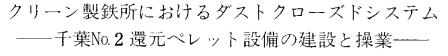
•	(Yoshio Sa	aito) ·	(Hirosh	i Takahasł	ni)	
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	43	No.1				
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			5	<sup>з</sup> 55	1 000t/d	
			90			200kg

Synopsis :

Not too long ago, the utmost from of utilizing in-plant dust collected at steelworks for environmental protection purposes was a limited recycling of the dust to the sinter plant. In a new method developed by Kawasaki Steel for a complete dust recycling, the dust is transported through a closed slurry pipe system or by tank lorries for reduction in the rotary kiln. The No.1 in-plant dust reducing plant has been operating since 1968. Another one was constructed in 1977 to cope with the increasing amount of dust collected. Rotary kiln, the main installation of the plant, has a 5m diameter and a 55m length with a maximum dust treatment capacity of 1000t/d. Reduced pellets are utilized as an excellent blast furnace feed, with a 90% and over metallization ratio and a 200kg or more crushing strength.

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Closed System of Dust Treatment for Clean Iron and Steel Works ——Construction and Operation of Chiba No.2 In-Plant Dust Reducing Plant-—

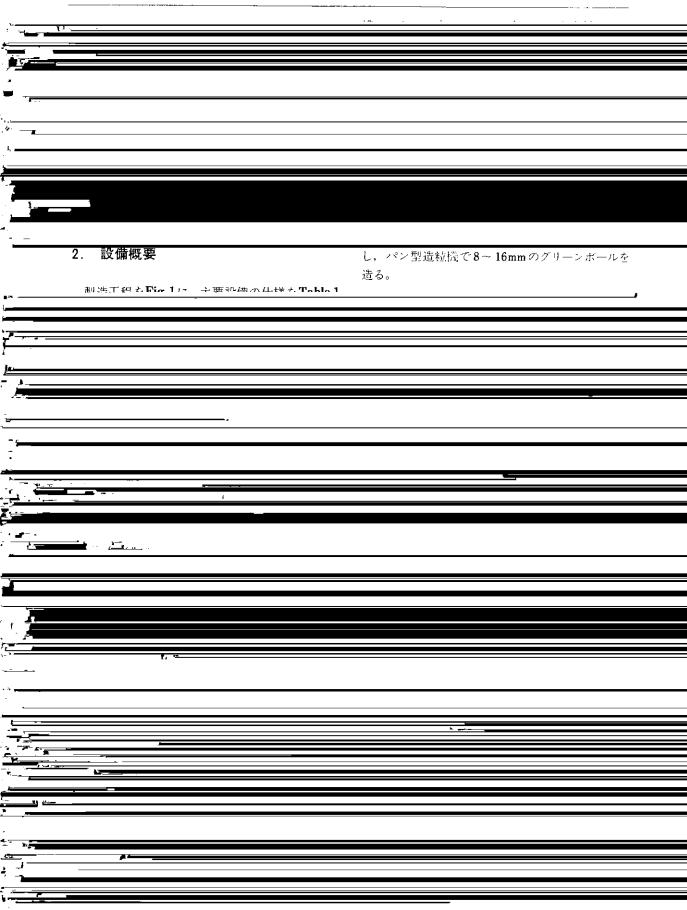
> 斎藤良生\* Yoshio Saito

橋 高 宏\*\* Hiroshi Takahashi

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	Table 1 Main facility specification			燒結鉱の原料とする。+5mmは磁選機で未燃分の		
	Item	Specification		コークスと還元ペレットに分離する。コークスは		
	Thickener	Size	$18 \mathrm{m}\phi  imes 2$	還元剤の一部として再使用する。		
	Tube press filter		105 kg/cm <sup>2</sup> 21	3. 設備の特徴		
		Cake moisture	20%	<u>Na2</u> 溜テペレニト和進設借け、発電のN-1.1、5		
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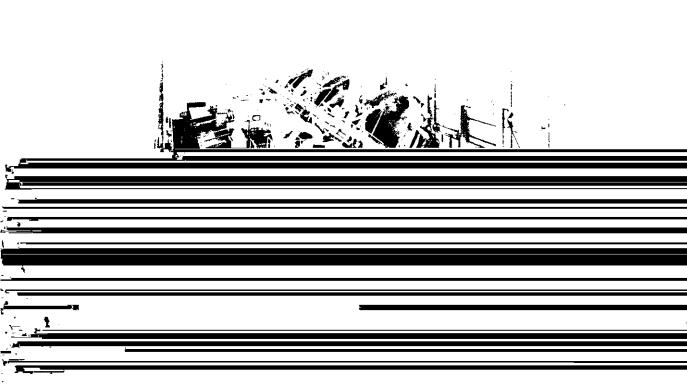
	Table 2 Slurry transportation facility specification			
	Diameter of slurry pine $100 \mathrm{mm}\phi \times 2$			
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_	Table 5 Operation data in 1977		決のため,クローズドシステムによる循環再生処 理,すなわちロータリーキルンによる還元ペレッ		
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