
304

Influence of Chloride Content and Temperature on Stress Corrosion Cracking of 304
Stainless Steel in Sodium Chloride Solution

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:
304 TIG
Cl(-) 10 21000ppmCl(-) 40 80
TIG 80 21000ppm Cl(-)
80 1000
21000ppm Cl(-)

Synopsis :

The occurrence of stress corrosion cracking (SSC) in TIG butt-welded specimens and spot-welded specimens of Type 304 stainless steel was investigated by the use of sodium chloride solutions containing 10,100,1000 and 21000ppm Cl(-) at 40,60 and 80 . The

食塩水中の304ステンレス鋼の応力腐食割れに およぼす塩素イオン濃度と温度の影響

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Cracking of 304 Stainless Steel in Sodium Chloride Solution

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Synopsis:

The occurrence of stress corrosion cracking (SCC) in TIG butt-welded specimens and spot-welded specimens

of Type 304 stainless steel was investigated by the use of sodium chloride solutions containing 10, 100, 1000

and 21 000 ppm Cl⁻ at 40, 60 and 80°C. The extent of corrosion activity during test period was examined by
the measurement of galvanic couple current between the welded specimens and the non-welded specimens of the same

で重要である。しかし、低濃度における応力腐食割れの実験室的な再現が難しいことから、これらのことは主に事例の解析を中心として調べられてきている。このような低濃度塩化物環境における

Table 1 Chemical composition of Type 304 stainless steel specimens

	C	Si	Mn	P	S	Cu	Ni	Cr	Mo
SUS 304	0.06	0.53	1.46	0.031	0.005	0.12	0.01	18.35	0.13

(%)

溶接試験片のように隙間と残留応力のある試験片を用いると、304鋼では100°C以下の低濃度食塩水でも容易に応力腐食割れを再現できることを



