

久々湊 英雄*2 龍 尚稔*3 菊地 利裕*4

Tin Free Steel for Welding without Edge Grinding

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(2), 隆起の数が過多になると右側は粗化するのでもうき条件の



Table 1 Results of packing test

Can type	Contents	Treatment of inside surface	Corrosion resistance of inside surface (after 12 months)	
			Weldable tin free steel	Conventional
18 liter can	Water paint	Coating	Good	Good
	Oil paint	Plain	Good	Good
	Lacquer solvent (toluene)	Plain	Good	Good
	1, 1, 1-trichloroethane	Plain	Good	Good
	Cleaner (neutral)	Coating	Good	Good