

Ultra-thin Hot Rolled Strip

要旨

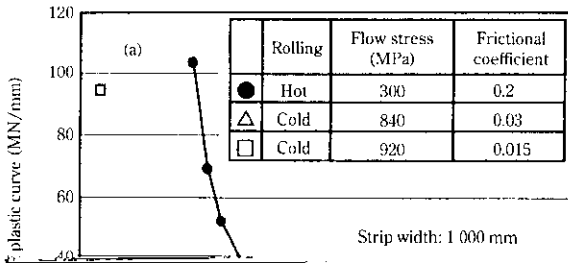


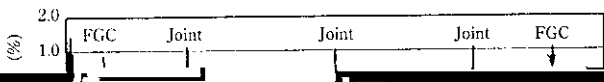
Table 1 Thickness, shape and crown control functions

	Thickness control	Shape and crown control
Hard-ware	Hydraulic push down with MMC AC motor Inter-stand X-ray gauge	High response bender Pair cross Inter-stand crown meter
Setup control	Optimum draft schedule Rolling force model	Cross and bender setup model

Pinch roll
Succeeding strip

1.3
1.2





	Section 10	Section 11
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5 結 言

来の熱延鋼板以上の、また材料特性においては従来と同等の品質が得られており、好評を博している。極薄熱延鋼板は、軽量化、省エ