

Ò ô Ú Ĩ ç² Z P™ Ĩ ; ĩ P w “ A q & ; «

Overview and Application of Steel Materials for High-Rise Building

t^ayyŠy ISHII Takumi JFE Ú ZyTæ~P™ Z€æy Ú Z€» ϕ]Ō£~\$œœ»¶£
 {TyZËy FUJISAWA Seiji JFF μ½”çyPP·ĩ»”yPPU[æy Úæ» ϕí]Ō£
 Gÿy·Éy OHMORI Akio JFE μ½”çyμ½”çZ€ty°X~ ĩZ€æy Ú Z€» ϕ]Ō£~\$œœ»¶£

A «

JFE μ½”çx|Ă„ĂĹ ÓèŌçw TMCP ϕ thermo-mechanical control process £U[ϕæ-`o|°X~ H
 ĩ~ĩ ϕŌt™`|ôÚP™úw 7=b”f- ~ª»Ç”¶t0`oVh{ŠCpx|ÒôÚP™
 ú;q`o-;^•oM” JFE μ½”çwĩPtmMo|fw Āq&;«`°pb”{

Abstract:

JFE Steel has been producing plates, wide flange H-shapes and pipes by applying thermo-mechanical control process (TMCP) technology using the most advanced on-line accelerated cooling system in order to meet customers' needs while considering various design methods and construction technologies for high-rise buildings.

1. xaŠt

f U tSZ”|ÒôÚwœæZqslhP™úx|
 bò Ĩçϕ 1968 á£qM~•oM”{ĩĐá”»wr
 sU[wCat’lof-OU =`|ÒôÚĩqb”
 TŌUT<^•h\qUGVMU|ĩPÝ”š”tSZ”
 ĩPwQó•A”|C»ØtSZ”~‘UÒôÚĩqté
 Y`oM”{\•Ž™|GNϕ,ϰútÒôÚ!ÑŸμĩ
 çsrUÍ’qPf^•oMXU|fw1 Ĩq`o|
 z±\$0”pšSUòX|ê“šM. U vqslo
 M”{

Úâ|Nϕæ,ϰútPf^•”ôÚP™úpx|Gμ
 Íĩ=•ŽÀμŌ”μ|!ÑŸμS’|xĂçwOÚ=s
 r|Ĩ wóv=U Āq`o_’•”¹⁾{\whŠ|ô
 šSw°ÑĩPU{Š’•oM”{°M| 1995 á •]Æ
 æ• tSZ”Šz€ùæw ...f•srT’|P™.
 tñizϕñi :—¼Áš^£UÿX|QUòXTm9
 €Qw’MòQóĩPwžAQ<ô†loM”²⁾{^’t
 Qó°* f-Ow<Ōt’“ |A{^•” Qót_ùl
 h 7sĩPS’|ô¼í=|ĩPw>Q> @t¼
 VZb9€U[<OAts“mmK”{
 JFE μ½”çx|Ă„7ô+jwô^S~ô¬k S>

œ”TMCP ϕ thermo-mechanical control process £U[³⁾
 ϕæ-`o|°X~ H ĩ~ĩ ϕŌt™`|ôÚP
 ™úw 7=b”f-~ª»Ç”¶t0`oVh{
 Ž<tÒôÚP™ú;q`o-;^•oM” JFE μ½”
 çwĩPtmMo|fw Āq&;«`°pb”{

2. JFE μ½”çwa¼% Cq&; Ā «

2.1 ôQóĩP

2.1.1 550 N/mm²TMCP ĩPϕ HBL385 £
 &AQ|1 Q|9€Qwìãĩµt•hòÁ—ĩP
 q`o| JFE μ½”çx¼Áš^ 550 N/mm²fwTMCP
 ĩX HBL385 >%C`⁴⁾|Ă„wœ>~lo 2002 á t
 TlèG Ý>~`h{ HBL385 x| JFE μ½”ç
 xwC ¬k÷”pK” SuperOLAC >Æ;`hò^S
 TMCP U[ϕæ-b”\qt’lo|HRw 520 N/mm²
 fTMCP ĩϕ,jšS 355 N/mm²£q%sw9€Q>-
 È`h††| 80 ĒŽ<wÿñizq 385 N/mm²w,jš
 S>iq`h<wpK”{qO| 590 N/mm²fĩϕ SA440 £
 ŽíwšSèŌçwĩ Ppx|ÿñiz>aRb”hŠt
 x|2ì¬@Ō> %2sŽíwärg>žAqb”{
 HBL385 x|\w’Osóvsärgs`t| TMCP t’l
 oÿñiz> ĩq`h7ôšSèŌçwĩPpK”{
 HBL385 w=¶Rüc“q;•\$>Q>f•g• - 1|2 t
 Ōb{



7G 1 000 kJ/cm² 9 Å K₁₀f
SMPx9E HAZWQU X
Bf

JFE µxG 9.00 Ū[
ÆJFE EWEL 0.15 HAZ QK60M
ÆJFE EWEL 0.1 c 1£ SuperOLAC 0 ;`h ŪS
TMCP U[α pċ Ceqċ c 2ċN
TiN tē γ η η 3M6
ē γ η η 49ċw B ċ
h γ α 4 mwUċdhāpK

1777 TD-0.0061.5094 0147090 cdd2.0f3c0.000.7444914 Tf0D03849501[-Qp0Mq303f82 0 TD0.247 Tc077039b17.6070.0777TJ/G12-598703 0.0325053d036213.70-480Tj/G12 1 Tf0.5 1 Tf

" U | Ò ô Ú P ™ ú s w G F Ũ P ™ ú ; q ` o x |
 550 N/mm² | 590 N/mm² ĩ Ó è μ R ĩ ĩ ® P ĩ á
 Ü G 385 ĩ ® P B C P 440 ĩ ĩ J F E μ ½ ĩ ç q ç Ò £ . - U
 ž % o % C ` o M " { P ĩ á Ü G 385 x P ™ Ĩ ; w ĩ
 q ` o x w § S è Œ ç p K " { \$ 3 t ¢ æ t è ` ¼
 ž Ñ á Ü ĩ 9 € ĩ h Y Ũ ĩ j 3 : Á [¼ g " " " • h
 ° z q ¼ Q ! Q ó w ĩ Œ b U | 9 € æ p ... b "
 \ q s X G ü s 1 — q ¼ Q ! ó — ĩ ĩ - ` o S " | H R
 w Ó è μ ĩ á Ü B C P 325 q z ± ` % s s Q ó ĩ ` o M " {
 2.2.2 ô § S ĩ ® P - 325 / 355 / 385 / 440 ĩ
 ĩ x ... Ø t M ² Q U s X | Ú ™ w ĩ S p Š " " ĩ
 Ç Z " \ q U p V " { † h | C F T ¢ q ` o - ; b • y | ĩ
 w Æ @ L t " " ĩ « æ " Ä y V § S w Ÿ C ĩ 8 4 p
 V " s r | & A Q t • h æ P p K " { J F E μ ½ ĩ ç w P
 ™ Ĩ ; ô § S ĩ x ĩ 8 t Œ b 4 p K " { a x |
 U O E † h x Ó è μ Œ ĩ Á t " U | t w ñ i z ĩ ĩ ^
 d " h Š | ° z ç D / t ĩ a o R M O ĩ > Š o M " 8) {

2.3 H ĩ

2.3.1 Ò G Ž O ° H ĩ

P ™ Ĩ ú w ô Ú = S ' | G í = t q ĩ s O ĩ æ P
 w ^ ' s " G = t 0 b , X | ç £ Ò ô ^ 1 000 mm q
 950 mm w G ... Ø Ž O ° H ĩ @ μ " í " Ě μ è ĩ Á
 H 1000 S ' | 950 ³ æ " ¶ ĩ ĩ % C ` h 9) { q O J F E μ
 ½ ĩ ç U a b " Ž O ° H ĩ w ± ¶ ĩ ĩ - 9 t Œ b {
 a ± ¶ x 311 ± ¶ q ° 7 ± ¶ p K " { μ "
 í " Ě μ è ĩ Á H x • h Ý G O ^ S p a ^ • | °
 ĩ X q % ° w X ° % » w ç £ Ò S ' | Ñ á ĩ ' " s " ä
 y H ĩ p K " { f w ... Ø G O x | ° ĩ X ĩ 9 € Ê ^
 q o b " ĩ ç Ä ž ĩ Ó H ĩ q % ° w Ý q b " \ q U p
 V | P f ü ú t S M o & A a » w í q U D ó p K " {
 Ò ô Ú P ™ ú t & ; ĩ h « q ` o | ø 3 t ? è Š p ĩ
 ç ĩ ° p b " { S H H w G ± ¶ ĩ ĩ Š P t & ; ` o M " {

2.3.2 Ä ° H ĩ

Ñ á ĩ ' ° U 40 mm ĩ Ò Q " Ä ° H ĩ x | ° ĩ X ĩ

T

9 € p Ê ^ q o " Ø ĩ « μ ¢ t - " b " G ... Ø ĩ ` o S
 " | Ò ô Ú P ™ ú w ¢ P q ` o b ; ^ • o M " { \ • x |
 Ø ĩ « μ ¢ q z ± ` o 9 € U t U — s X † ¶ Q w ² í • a
 ò 8 U y M s r w Œ t U K " h Š p K " {
 J F E μ ½ ĩ ç p x ô Ú P ™ w ¢ P q ` o | Ä ° H ĩ
 700 500 ³ æ " ¶ ĩ ĩ % C ` h 10) { 700 500 ³ æ " ¶ x Ç E
 æ % C w M C P Ä ° H ĩ ç 400 400 | 500 500 ³
 æ " ¶ £ q % s w ô § S | ô ð Q T m 9 € Q t • h P %
 ĩ Q ĩ ` o S " | G ... Ø = p § à M ² w ... Ø Q ó U 2 Ä
 S Ÿ C b " { ¢ ³ æ " ¶ w ... Ø u q ... Ø : w ĩ \$
 4 t Œ b { ¢ P ĩ R Ý Ç á " w ĩ F U \$ • | 7 & s ¢ ... Ø
 ĩ ĩ b " \ q U D ó p K " {

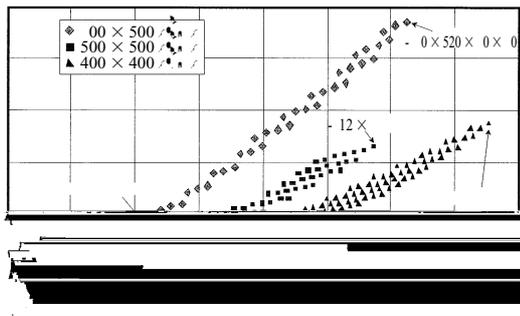


Photo 4 Dojima Avanza

TMCP H₂O₂ 15 EpKf
 4 tÔbŠažlîi²UK”{

2.4 ýñi:ïP

ýñi:ïPx|ýñi:ïMü¼íí”;t% C^•
 hïPpK”{ýñi:ïMü¼íí”x|• t’lo
 Ī útdÖ^•”#Éç^a” > œ\$tu)`Ī ú
 w t>ýnb”C»a¼pK”| 1995 Ā
 PqKtstl

oMĭ
 JFE μx Ø 10 t Ô b 4 @wÖö
 QoMĭox JFE μx†
 3 @wM,
 2 @p K
 JFE-LY100S| JFE-LY225S
 JFE-LY100|
 JFE-LY225 TZhPqÖ
 p24bKc \$ 5 £ \$
 6 tHRwī Òè”μqMüÒè”μwī—Q>z±
 `oÔbU|MüÒè”μxöQ~1—žtyV~¼ÁU
 %osp†`hd°>Qq|ôM¼Q! ó—`oM
 ”{

2.5 9€U[

P™ úwG =tq<sM|9€^» Øpδóp=UO
 1^•”‘OtsloVoM”{

J-STAR® Welding xQHRwnPoo
 wnTtT©C rare earth metal£
 ChMi CO₂ nApKi^{13,14}{
 w9Ax 250 A ÖPÄ SMoĭ
 ĩbBwĭbnp|
 ĩTÖUETm>
 hĭRHRz 1.5 wM9à
 UvQbhaAnMoU|
 | I -Gap5 mm SĒ 25°-Gap2 mm wP9Ä
 UvQbhaAnMoU

10 低降伏点鋼材の機械的性質

Table 10 Mechanical properties of low yield strength steel

鋼種	規格	機械的性質				
		引張強さ (N/mm ²)	引張強さ (N/mm ²)	伸び率 (%)	断面収縮率 (%)	断面収縮率 (%)
J 100	S100C	0 120	200 300	≧ 0	≧ 50	≧ 2
J 225		205 245	300 400	≧ 0	≧ 40	≧ 2
J 100	S225C	0 120	200 300	≧ 0	≧ 50	≧ 2
J 225		205 245	300 400	≧ 0	≧ 35	≧ 2

